

Section Steel Shear

GEKA HYD-150S



stock-no.:	0104413
type of machine:	Section Steel Shear
make:	GEKA
type:	HYD-150S
year of manufacture:	1990
type of control:	conventional
country of origin:	Germany
storage location:	Leipzig 1
delivery time:	on request
freight basis:	EXW, free on truck unpacked
price:	on request



technical details

throat:	510 mm
number of strokes:	34 Hub/min
height of stroke:	100 mm
sheet thickness - max.:	16 mm
round bar steel:	Ø 60 (scheren) mm
square edge steel:	60 (scheren) mm
angle steel:	90°: 200x200x18 und 45°: 100x100x13 (scheren) mm
flat steel:	750x20 und 400x30 (scheren) mm
knife length:	765 mm
total power requirement:	15 kW
weight of the machine ca.:	5,1 t
dimension machine approx.LxWxH:	2,4 x 1,2 x 2,0 m

additional information

Hydraulic flat, profile and bar steel shears with hole punch, notcher

Application: Shearing - notching - punching

Punching:

-Hold-down device

-throat 510mm

-Punching force 150t

-Hole size max. Ø 40x28mm

-Ø max. 165mm

-max. punch holder Ø 31mm, currently installed punch Ø 25mm

Notching:

-max. sheet thickness 16mm

-max. angle steel 120mm

-Cutting depth x width: 110 x 58mm

-Pipe notching device Ø 60mm

Accessories:

various dies and various punches and small punches (see photo)