

# Gang Drilling Machine

## WEBO BKR



stock-no.:	0200439
type of machine:	Gang Drilling Machine
make:	WEBO
type:	BKR
year of manufacture:	nicht bekannt
type of control:	conventional
country of origin:	Germany
storage location:	Leipzig 1
delivery time:	immediately
freight basis:	EXW, free on truck unpacked
price:	on request



### technical details

number of spindles:	
bore capacity in steel (diameter):	30 mm
bore stroke:	180 mm
drill spindle - Morse Taper:	4 x MK 3
spindle throat:	310 mm
spindle distance:	490 mm
number of drilling stations:	4
headstock adjustment:	300 (manuell) mm
feed::	0,08 - 0,64 / 6 step mm/U
spindle speed::	50 - 1.215 / 19 step U/min
distance between table/spindle:	max./min.: 500 / 200 mm
table surface area:	1820 x 395 mm
table adjustment:	Höhe: 300 (manuell) mm
total power requirement:	4x 1,5 (6,0 kW) kW
weight of the machine ca.:	2,8 t
dimension machine approx.LxWxH:	2,1 x 1,1 x 2,75 m

### additional information

Further technical data:

- Center distance of the drilling spindle 490mm
- thread cutting on drilling columns 3 and 4 with automatic switchover
- All drilling spindles run with clockwise and counter-clockwise rotation
- spindle countershaft and variator
- with coolant system