

Spot Welding Machine

DALEX 3346-2



Sorry the machine has been sold already!

stock-no.:	1300310
type of machine:	Spot Welding Machine
make:	DALEX
type:	3346-2
year of manufacture:	1991
type of control:	conventional
country of origin:	Germany
storage location:	Leipzig 1
delivery time:	immediately
freight basis:	EXW, free on truck
price:	on request



technical details

current capacity:	44 kVA
throat:	127 mm
cooling water consumption:	6 l/min
electrode stroke:	5-45 mm
arm distance:	100 mm
machine weight approx.:	ca. 90 kg

additional information

spot welding tong
capacity: at 50% ED:22kVA
max. capacity: 59 kVA
max. short-circuit-current/sec.: 17kVA
pressure capacity electrodes: 360 daN
compressed air requirement: 6-10 bar at 1000 stokes = 0,5m³
welding result: 3+3 and max: 4+4 steel sheet
electrics: 380V 32A-net fuse
control: 5-tenses-synchronic-welding control MPS 15033
stroke cycle of the single stroke cylinder at 10mm stroke =200pro/min
additional equipment:
spring type D5/45
spot welding gun has a water cooling
space requirement with control unit: B:1100mmxT:800mmxH1550mm
machine functional!
i.D.